

A Novel Robust Hexarotor Capable of Static Hovering in Presence of Propeller Failure

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1. Introduction
2. Theoretical Background
3. Experimental Campaign
4. Conclusion

Package Delivery



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Human-UAV Interaction



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Motivation

- ▶ Platform crash → loss of assets & place humans in danger.

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- ▶ Provide a geometrical tool to analyze platform hoverability.
- ▶ Analyze failure robustness of Y-shaped and Star-shaped hexarotors.
- ▶ Carry out systematic and extensive real experiments to compare Y-shaped and Star-shaped hexarotors' robustness and efficiency.

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$$\dot{\mathbf{p}}_R \rightarrow 0, \quad \boldsymbol{\omega}_R \rightarrow 0, \quad (1)$$

As explained in ¹ the following conditions are needed for a platform to possess the static hovering ability

$$\text{rank}\{\mathbf{F}_2\} = 3 \quad (2)$$

$$\exists \mathbf{u} \in \text{int}(\mathbb{U}) \text{ s.t. } \begin{cases} \|\mathbf{F}_1 \mathbf{u}\| \geq mg \\ \mathbf{F}_2 \mathbf{u} = 0 \end{cases} . \quad (3)$$

Where $\text{int}(\mathbb{U})$ denotes the interior of \mathbb{U} , and \mathbb{U} is set of feasible inputs. \mathbf{F}_1 and \mathbf{F}_2 map the platform forces and moments respectively to \mathbf{u} .

¹ G. Michieletto, M. Ryll, and A. Franchi, "Fundamental actuation properties of multi-rotors: Force-moment decoupling and fail-safe robustness," IEEE Trans. on Robotics, vol. 34, no. 3, pp. 702–715, 2018.

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Geometrically, conditions (2) and (3) are equivalent to the following:

Proposition

A platform can statically hover iff $0 \in \text{int}(\mathcal{F}_{2+})$

where \mathcal{F}_{2+} is the moment set at hover, *i.e.* while applying a force counteracting gravity.

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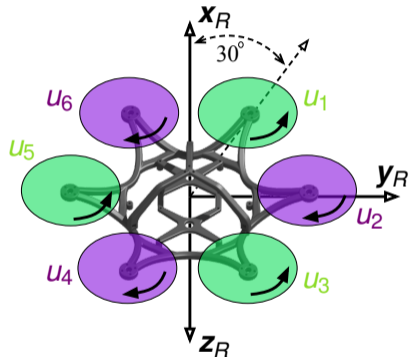
Proposition

A platform can statically hover iff $0 \in \text{int}(\mathcal{F}_{2+})$

$$\mathcal{F}_{2+} = \{\boldsymbol{\tau} \text{ s.t. } \boldsymbol{\tau} = \mathbf{F}_2 \mathbf{u} \forall \mathbf{u} \in \mathbb{U}_+\} \quad (4)$$

where \mathbb{U}_+ is the set of feasible inputs s.t. $\|\mathbf{F}_1 \mathbf{u}\| \geq mg$.

Classical Hexarotor Design



- ▶ 6 identical propellers, at equal distance from platform CoM
- ▶ force direction along \mathbf{z}_R

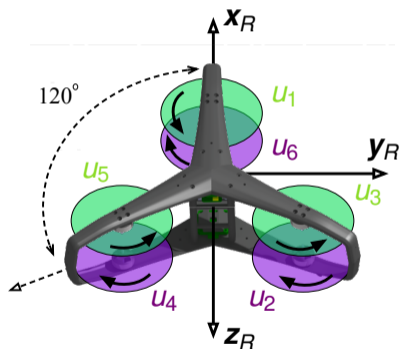
$$\mathbf{f}_R = \sum_{i=1}^n c_{f_i} U_i \mathbf{z}_{p_i}, \quad (5)$$

- ▶ moment is the sum of torque and drag

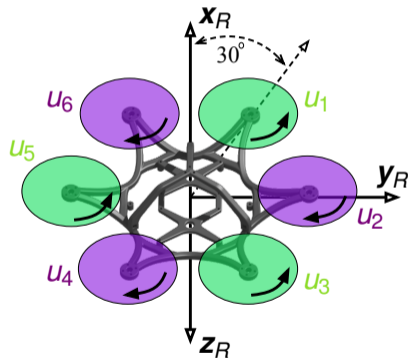
$$\boldsymbol{\tau}_R = \sum_{i=1}^n (\tau_i^t + \tau_i^d) = \sum_{i=1}^n (c_{f_i} \mathbf{p}_i \times \mathbf{z}_{p_i} + c_{\tau_i} \mathbf{z}_{p_i}) U_i \quad (6)$$

Two Types of Coplanar & Collinear Hexarotors

Y-Shaped
Coaxial propeller pairs



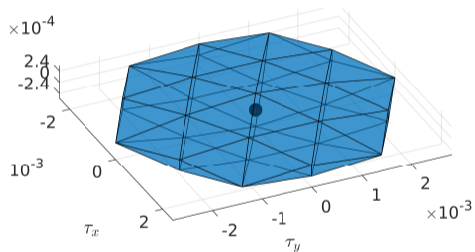
Star-Shaped
Equally spaced propellers



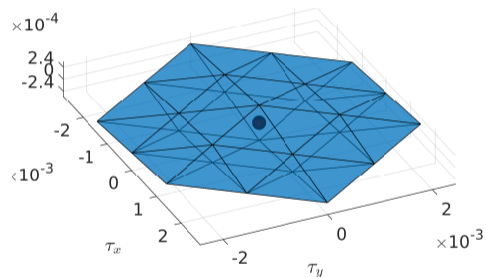
Sets of Feasible Moments

- ▶ Healthy platform cases

Y-Shaped



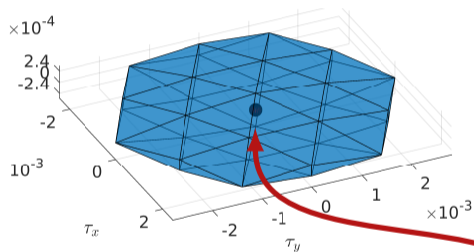
Star-Shaped



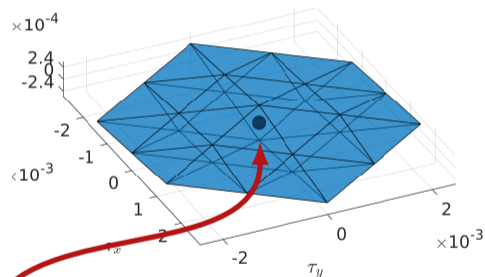
Sets of Feasible Moments

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Star-Shaped

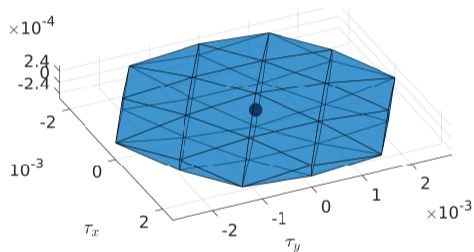


The origin is an interior point of both sets

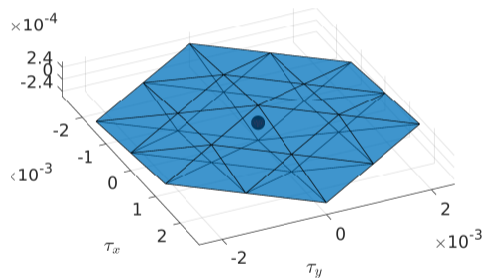
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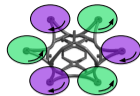
Star-Shaped



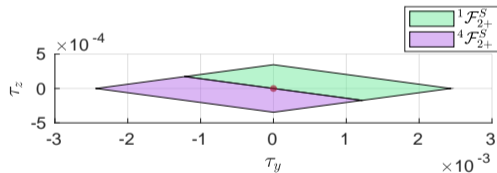
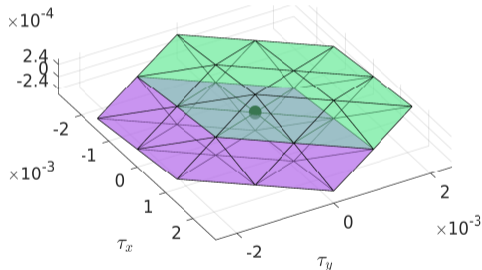
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Robustness after Propeller Failure

Star-Shaped
Design



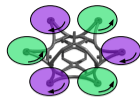
Robustness derived analyzing the feasible moment sets after propeller failure



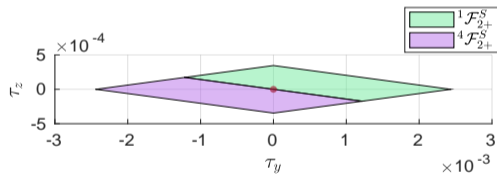
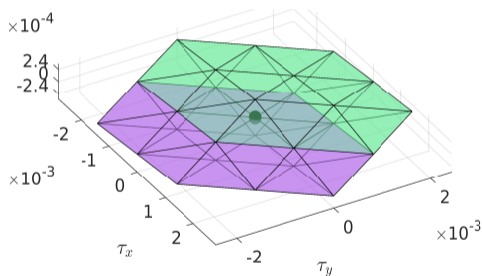
- ▶ Feasible moment sets when opposite propellers fail intersect only at boundary

Robustness after Propeller Failure

Star-Shaped
Design



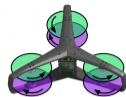
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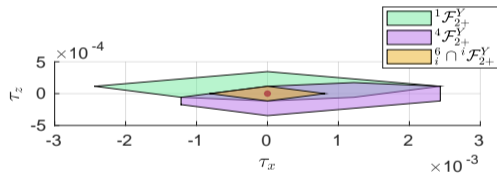
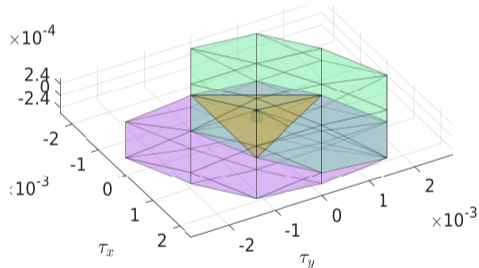
- ▶ Origin belongs to the boundary \Rightarrow **impossible** to compensate for disturbance moments in some directions \Rightarrow static hovering no longer possible for all propellers

Robustness after Propeller Failure

Y-Shaped
Design



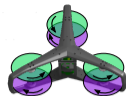
Robustness derived analyzing the feasible moment sets after propeller failure



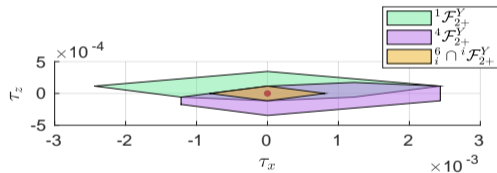
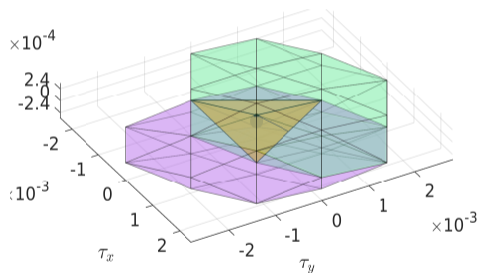
- Interior of Feasible moment sets in case of any propeller loss intersect

Robustness after Propeller Failure

Y-Shaped Design



Robustness derived analyzing the feasible moment sets after propeller failure



- ▶ Origin contained in intersection \Rightarrow **possible** to compensate for disturbance moments in all directions \Rightarrow static hovering still possible for any propeller failure

Effect of Model Uncertainties

Can a Star-shape hexarotor fly?

A platform that cannot hover after a propeller loss, can still hover if an external moment is applied such as:

$$\tau_R^c = -\tau_R^{dist} \in \text{int}({}^k \mathcal{F}_{2+}) \quad (7)$$

However, in the case of a Star-shaped hexarotor, no single moment could render the platform fully robust to propeller failures:

$$\text{int}\left(\bigcap_k {}^k \mathcal{F}_{2+}^S\right) = \emptyset \quad (8)$$

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- ▶ Nominal Star-shaped hexarotor fully vulnerable to propeller failure
- ▶ Real Star-shaped hexarotor partially robust to propeller failure

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Design & Building of Two Prototypes

- ▶ Two platforms with similar components and size
- ▶ Same actuators and mass (745 [g])
- ▶ Cascaded Incremental Nonlinear Dynamic Inversion Controller flies the platforms despite propeller failure



Y-Shaped Hexarotor



Star-Shaped Hexarotor



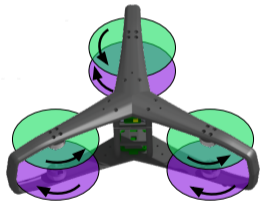
Open source design: <https://mrtbrnz.github.io/RoBust/>

Design & Building of Two Prototypes

Static hovering of the two platforms with all propellers functional

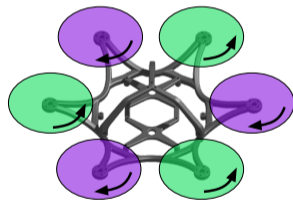
Goal: demonstrate

- ▶ Robustness of Y-shaped hexarotor design



- ▶ Possibility of static hovering after the failure of any propeller

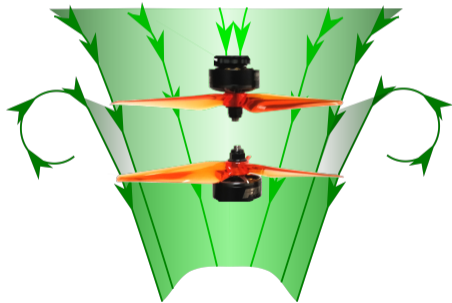
- ▶ Vulnerability of Star-shaped hexarotor design



- ▶ Impossibility of static hovering after the failure of some propellers

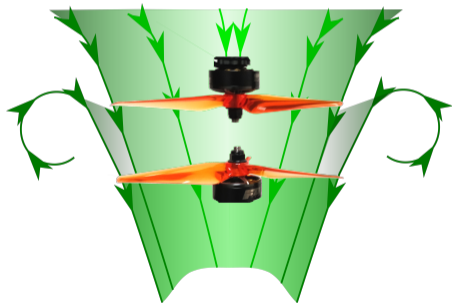
Efficiency Comparison

Interaction between coaxial propellers \Rightarrow reduced combined efficiency

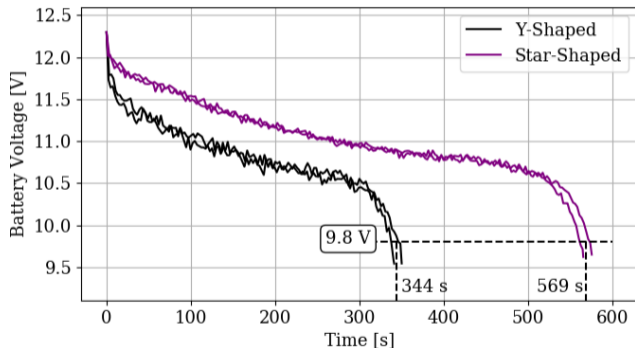


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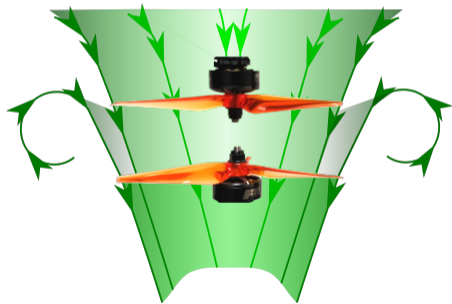


Voltage decreases faster \Rightarrow higher demanded current \Rightarrow less efficient platform

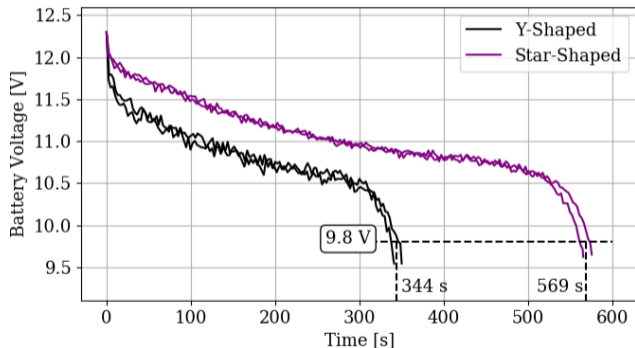


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Y-shaped flight time is 60% of Star-shaped flight time

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Summary:

- ▶ Analysis of hexarotor robustness to propeller failure
- ▶ Extensive experimentation to study Y-shaped and Star-shaped robustness and efficiency

Future Work:

- ▶ Novel design with varying configuration between Y-shaped and Star-shaped
- ▶ The new design balances robustness of Y-shaped and efficiency of Star-shaped

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